

美立固



Vertical Milling Machine

VM-300NC VM-400NC VM-500NC



美立固精機廠股份有限公司

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Vertical Milling Machine				
Model		VM-300NC	VM-400NC	VM-500NC
Cutting capacity	Cutting Width Max	300 mm	400 mm	500mm
	Cutting Thickness Max	300 mm		
	Cutting Thickness Min	5 mm		
Spindle box & spindle	Distance between spindle nose	70~400 mm		
	Spindle Motor	20 HP	30 HP	
	Spindle Taper	NT-50	NT-60	
	Spindle Speed (rpm)	80 ~ 800	50~250	
X-axis (Horizontal) Z-axis (Longitudinal)	Max. horizontal travel(X-axis)	1150 mm	1250 mm	1450 mm
	Max. longitudinal travel (Z-axis)	320mm		
	Servo Motor (X-axis)	2.5kw		
	Servo Motor (Z-axis)	2.5kw		
	Dia. of ball screw (X-axis)	Φ50 P10		
	Dia. of ball screw (Z-axis)	Φ50 P10		
	Rapid (X-axis)	8 m/min		
	Rapid feed (Z-axis)	6 m/min		
Work table (Magneticx2)	Worktable area (Single)	300 × 600(mm)	400 × 800(mm)	480 × 900(mm)
Index table	Dimensions	700 × 700 (mm)	1000 × 1000 (mm)	1100 × 1100 (mm)
Oil tank capacity	Hydraulic unit	100 L		
	Lubrication oil tank	2L ×3		
Machine dimension	W × L	3600×4500(mm)		
N.W		7.5 ton	8 ton	8.5 ton